

RoHS Compliant NEW



No.E-9659X

Plate with Q-Lock Elements (Flat)

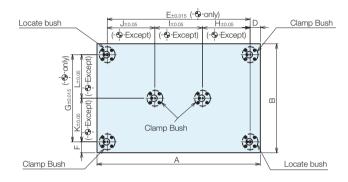
Material Plate: S50C Q-Lock Elements: SCM440

Heat Treatment Plate: Annealing

Q-Lock Elements: Heat treatment (HRC55)

Surface Treatment Q-Lock Elements: Non-electrolytic plating

- This is an attachment plate for the table with screw-type Q-Lock Elements.
- Locating holes are fitted with hardened bushes, and finished with a high pitch accuracy of \pm 0.015.
- Should be used with holes and grooves machined by the user to match the workpiece as an attachment plate for the base plate with Q-Lock Elements.





Jig Set-up Systems (Q-lock)

Base Elements

Clamp Units

Clamping Parts

Mechanical Parts

Machine Vises

Surface Plates and Measurement Instruments

Index

Specifications and Prices

| Order No. | No. | А | В | С | D | E | F | G | Н | I |
|-----------|-----------|------|-----|----|------|-----|----|-----|-----|-----|
| 122176 | MCQ0540-F | 500 | 400 | 30 | 40 | 420 | 40 | 320 | 210 | - |
| 122177 | MCQ0640-F | 600 | 400 | 30 | 37.5 | 525 | 40 | 320 | 175 | 175 |
| 122178 | MCQ1060-F | 1000 | 600 | 40 | 65 | 840 | 60 | 480 | 290 | 290 |

| No. | I | J | К | L | М | N | Locating Pin | Clamp Pin | Weight (kg) | |
|-----------|-----|-----|-----|-----|----|------|--------------|-----------|-------------|--|
| MCQ0540-F | - | 210 | 160 | 160 | 10 | 0.02 | QLT26RB | QLT26CB | 48 | |
| MCQ0640-F | 175 | 175 | 160 | 160 | 10 | 0.02 | QLT26RB | QLT26CB | 58 | |
| MCQ1060-F | 290 | 290 | 240 | 240 | 15 | 0.02 | QLT40RB | QLT40CB | 190 | |