Jig Set-up Systems (Q-lock)

Base Elements

Clamp Units

Clamping Parts

Mechanical Parts

Machine Vises

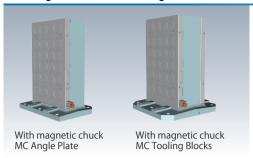
Surface Plates and Measurement Instruments

Index

No.E-9939M, 9939T

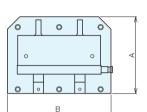
# MC Angle Plates with Magnetic Chuck/MC Tooling Blocks with Magnetic Chuck



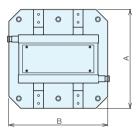


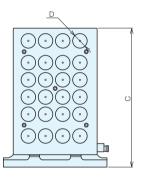
Material Magnetic chuck main body: Structural steel MC Angle Plate and MC Tooling Block: FC250 Accessories Controller 1 unit

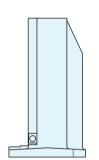
# ■ Specifications and External Dimensions Magnetic Chuck with Angle Plate

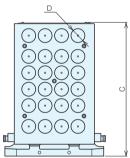


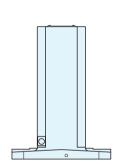
Magnetic Chuck with Tombstone











#### Magnetic Chuck with Angle Plate - Specifications

Order No.	No.	Size A $\times$ B $\times$ C	Magnetic Pole Size D	No. of Magnetic Poles	Magnetic Force (Per Pole) N	Magnetic Force (Overall) kN	Model of Controller	Weight (kg)	
109148	GTM500-406HD	370x500x670	φ 70	24	6150	147	ST120F	270	

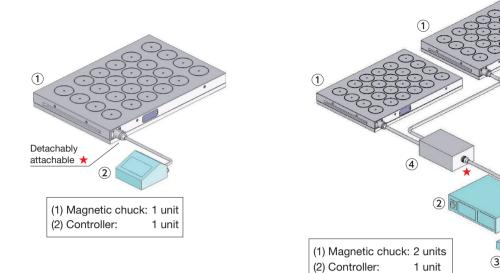
#### Magnetic Chuck with Tombstone - Specifications

Order No.	No.	Size A $\times$ B $\times$ C	Magnetic Pole Size D	No. of Magnetic Poles (Per Face)	Magnetic Force (Per Pole) N	Magnetic Force (Overall) kN	Model of Controller	Weight (kg)	
109149	TBM5002-406HD	500x500x675	φ 70	24	6150	147	ST120F	330	
109150	TBM6302-606HD	630x630x675	φ 70	36	6150	221	ST200F	460	

### ■ Reference Pages



## ■ Changeable layout according to the area of the machine table



(3) Remote control: 1 unit

1 unit

(4) Junction box:

(1) Magnetic chuck: 4 units (2) Controller: 2 units (3) Remote control: 1 unit

2 units

(4) Junction box:

Jig Set-up Systems (Q-lock)

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