



RoHS Compliant



No.E-9659C

Q-Lock Elements/Bushes (Screw Type)

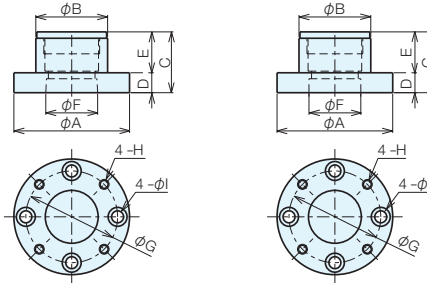
Material Main body: SCM440

Heat Treatment Main body: HRC55 heat treatment

Accessories Chip cover

Types and External Dimensions

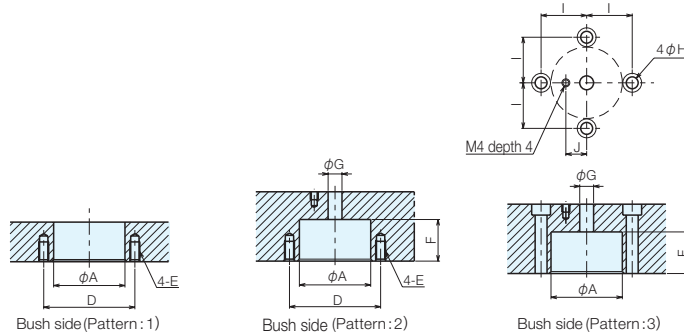
Locate bush Clamp bush



Bush Specifications

Type	Order No.	No.	A	B ⁰ _{-0.016}	C	D±0.005	E	F	G	H	I	Weight (g)
Locate Bush	966264	QLT19RB	45	27	24.5	7	17.5	19	36	M4 × 0.7	4.5	110
	966265	QLT26RB	58	36	30.5	10	20.5	26	46	M5 × 0.8	6	250
	966266	QLT32RB	72	45	37.5	12	25.5	32	58	M6 × 1.0	7	470
Clamp Units	967650	QLT40RB	88	58	46.5	15	31.5	40	72	M6 × 1.0	7	1000
	Clamping Bush	966252	QLT19CB	45	27	24.5	7	17.5	18.5	36	M4 × 0.7	4.5
966253		QLT26CB	58	36	30.5	10	20.5	25.5	46	M5 × 0.8	6	250
966254		QLT32CB	72	45	37.5	12	25.5	31.5	58	M6 × 1.0	7	470
967651		QLT40CB	88	58	46.5	15	31.5	39.5	72	M6 × 1.0	7	1000

Mounting Dimensions



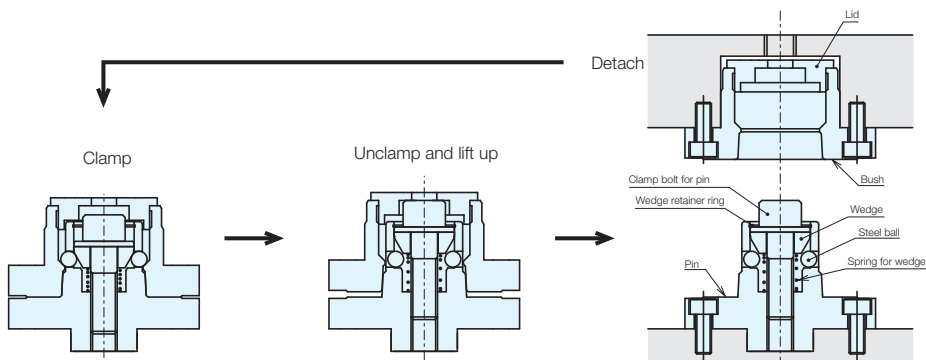
No.	A	Tolerance of A	E	F	G	H	I	J
QLT19	27	+0.033 +0.020	M4 depth 8	18.5	6.2	4.5	18	7.8
QLT26	36	+0.041 +0.025	M5 depth 10	21.5	7.3	6.0	23	10.5
QLT32	45	+0.041 +0.025	M6 depth 12	26.5	9.7	7.0	29	13.0
QLT40	58	+0.049 +0.030	M6 depth 12	32.5	12.0	7.0	36	13.0

* The pitch tolerance of φ A is within ± 0.01. (If ± 0.01 is exceeded, add an adjusting allowance by making the dimension of φ A larger to match the pitch dimension.)

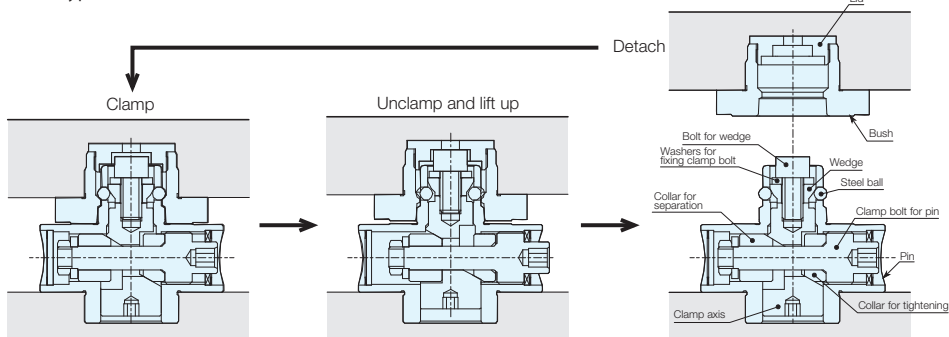
- Jig Set-up Systems (Q-lock)
- Base Elements
- Clamp Units
- Clamping Parts
- Mechanical Parts
- Machine Vises
- Surface Plates and Measurement Instruments
- Index

■ Section Drawing

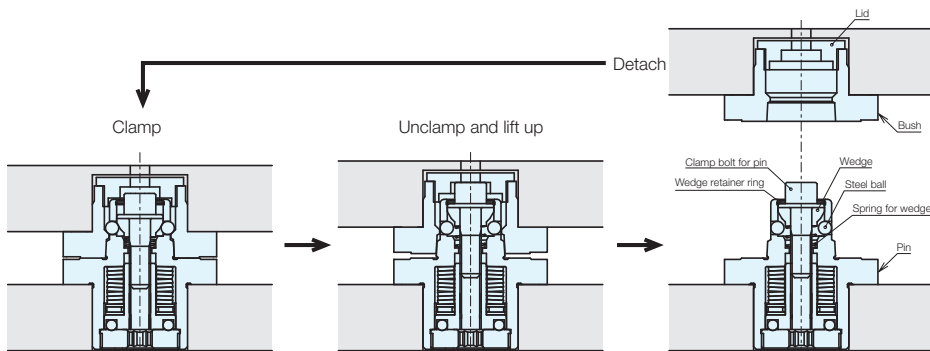
Standard Type/Quick Type



Side Operation Type



Clutch Type



Jig Set-up Systems (Q-Lock)

Base Elements

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