

RoHS Compliant

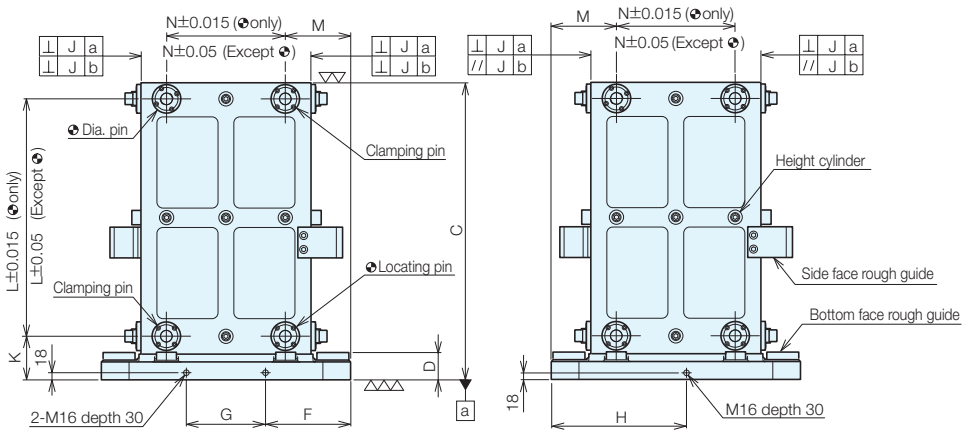
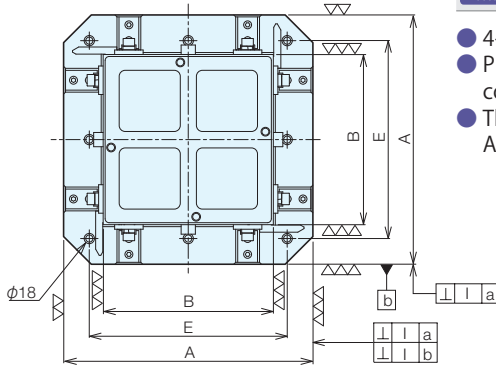


No.E-9659

4 Faces/MC Tooling Blocks with Q-Lock Elements

	Main body	Q-Lock Elements	Height Cylinder	Rough Guide	Bottom Surface Rough Guide
Material	FC250	SCM440	SCM420	MC Nylon	MC Nylon
Heat Treatment	Annealing	Heat treatment (HRC55)	Heat treatment (HRC55)	-	-
Surface Treatment	Painting (Cast Surface)	Non-electrolytic Plating	Blackened	-	-
Accessories	Eye bolt, Top plate				

- 4-face tooling blocks with Q-Lock Elements.
- Plates can be located and clamped with one touch by combining with compatible bushes.
- The position repeatability accuracy when using E-659 P Attachment Plates with Q-Lock Elements is 3 μm.



Specifications

Order No.	No.	A	B	C	D	E	Mounting Hole Diameter	Number of Mounting Holes	F	G	H	I
983081	TBQ400T	400	200	550	64	320	φ 18	4	145	110	225	0.01/500
968868	TBQ500T	500	300	650	69	400	φ 18	4	175	150	275	0.01/500
968869	TBQ630T	630	430	750	69	500	φ 18	8	215	200	340	0.01/500

No.	J	K	L	M	N	Locating Pin	Dia. Pin	Clamping Pin	Weight (kg)
TBQ400T	0.02/500	115	400	135	130	QLT26RP	QLT26DP	QLT26CP	140
TBQ500T	0.02/500	110	500	150	200	QLT26RP	QLT26DP	QLT26CP	210
TBQ630T	0.02/500	110	600	165	300	QLT32RP	QLT32DP	QLT32CP	340

* Custom-made products to suit your specifications are also available.

Please specify your desired dimensions and weight.

Palette Size	B	C	Weight (kg)

Jig Set-up Systems (Q-lock)

Base Elements

Clamp Units

Clamping Parts

Mechanical Parts

Machine Vises

Surface Plates and Measurement Instruments

Index