

RoHS Compliant

No.E-9159

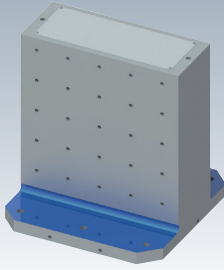
MC Tooling Blocks (2 Faces/Standard Tapped Holes Type)

Material FC250

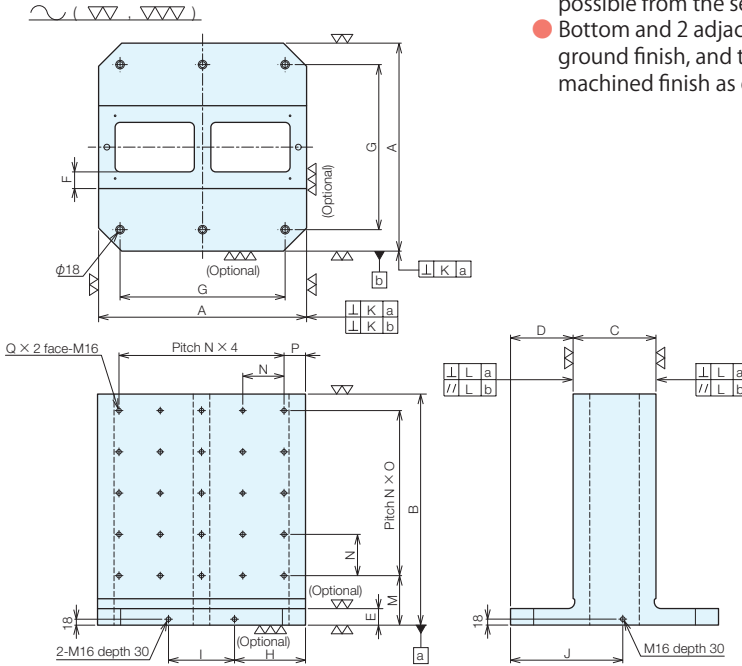
Heat Treatment Annealing

Surface Treatment Painting (Cast Surface)

Accessories Top Plates, Set Screws for Top Plate, Eye Bolts



- Type with tapped holes in addition to the standard specifications.
- 0.4-0.5mm of self-cut allowance is included on the used surface.
- The same accuracy as the machine you are using is possible from the self-cut.
- Bottom and 2 adjacent edge locator surfaces can be ground finish, and top surface of base plate can be machined finish as options.



Size Chart

No.	A	E	F	G	Number of Mounting Holes	H	I	J	K	L
TPH04S-****	400	50	50	320	4	145	110	225	0.02/300	0.02/300
TPH05S-****	500	50	50	400	4	175	150	275	0.02/300	0.02/300
TPH06S-****	630	50	50	500	6	215	200	340	0.02/300	0.02/300
TPH08S-****	800	50	50	640	6	265	270	425	0.02/300	0.02/300

Optional Ground Finish and Machined Finish

No.	K	L
□ 400	0.01/500	0.01/300
□ 500	0.01/500	0.01/300
□ 630	0.01/500	0.01/300
□ 800	0.01/500	0.01/300

Specifications

Order No.	No.	B	C	D	M	N	O	P	Q	Weight (kg)
115138	TPH04S-15035	350	150.8	124.6	100	75	3	125	20	146
115139	TPH04S-20045	450	200.8	99.6	100	75	4	125	25	198
115140	TPH04S-25050	500	250.8	74.6	100	75	5	125	30	237
115141	TPH04S-15060	600	150.8	124.6	140	75	5	125	30	232
115142	TPH05S-20050	500	200.8	99.6	125	100	3	100	20	284
115143	TPH05S-25055	550	250.8	124.6	150	100	3	150	20	327
115144	TPH05S-22060	600	220.8	139.6	150	100	4	150	25	340
115145	TPH05S-25070	700	250.8	124.6	100	100	5	150	30	405
115146	TPH06S-20060	600	201	149.5	150	125	3	125	20	436
115147	TPH06S-25070	700	251	124.5	150	125	4	125	25	520
115148	TPH06S-30070	700	301	164.5	150	125	4	190	25	547
115149	TPH06S-25080	800	251	189.5	125	125	5	190	30	582
115150	TPH08S-30080	800	301	164.5	150	150	4	165	25	778
115151	TPH08S-40080	800	401	114.5	150	150	4	165	25	832
115152	TPH08S-50090	900	501	64.5	150	150	4	165	25	987

* Custom-made products to suit your specifications are also available.

Please specify your desired dimensions and weight.

Palette Size	B	C	M	N	O	P	Used Surface Tapping Hole Diameter	Weight (kg)

Jig Set-up Systems (Q-lock)

Base Elements

Clamp Units

Clamping Parts

Mechanical Parts

Machine Vises

Surface Plates and Measurement Instruments

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