

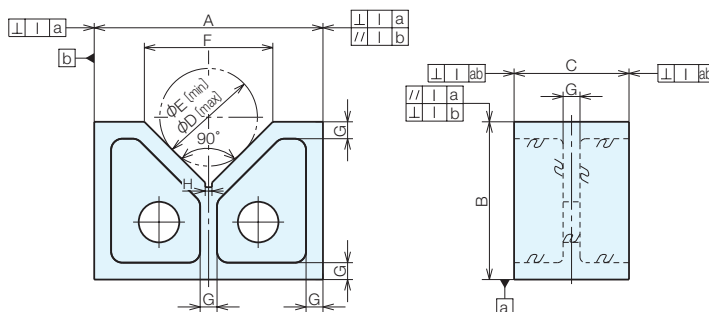
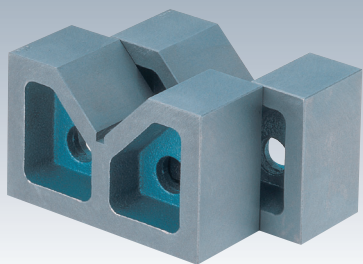


No.E-9110

## Vee Blocks Type B

**Material** FC250 **Heat Treatment** Annealing

- The pair difference in V grooves between 2 locating faces is 0.05 for MC, and 0.03 for GS and FS.



### Size Chart

A×B×C	D	E	F	G	H	Weight (kg)
51×32×24	33	7	25	7	4	0.4
76×60×32	60	7	45	7	4	1.5
102×67×41	75	10	55	10	5	2.5
127×79×51	82	10	60	11	5	3.4
152×89×63	110	10	80	13	5	8.1
178×114×76	128	11	92	14	6	12.8
203×140×102	158	11	114	15	6	22.2
254×165×127	178	13	128	16	10	32.7
300×205×150	180	13	130	20	10	60.0

### Specifications

Machined Finish			Ground Finish			Hand scraped Finish		
Order No.	No.	I	Order No.	No.	I	Order No.	No.	I
901205	VA-B 50	0.05/100	902527	VA-BK 50	0.03/100	901215	VA-BA 50	0.01/100
901206	VA-B 75	0.05/100	900005	VA-BK 75	0.03/100	901216	VA-BA 75	0.01/100
901207	VA-B100	0.05/100	900006	VA-BK100	0.03/100	901217	VA-BA100	0.01/100
901208	VA-B125	0.05/100	900007	VA-BK125	0.03/100	901218	VA-BA125	0.01/100
901209	VA-B150	0.05/100	900008	VA-BK150	0.03/100	901219	VA-BA150	0.01/100
901210	VA-B175	0.05/100	902528	VA-BK175	0.03/100	901220	VA-BA175	0.01/100
901211	VA-B200	0.05/100	900009	VA-BK200	0.03/100	901221	VA-BA200	0.01/100
901212	VA-B250	0.05/100	902529	VA-BK250	0.03/100	901222	VA-BA250	0.01/100
901213	VA-B300	0.05/100	900010	VA-BK300	0.03/100	901223	VA-BA300	0.01/100

### Reference Pages



Jig Set-up Systems  
(Q-lock)

Base Elements

Clamp Units

Clamping Parts

Mechanical Parts

Machine Vises

Surface Plates and  
Measurement Instruments

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