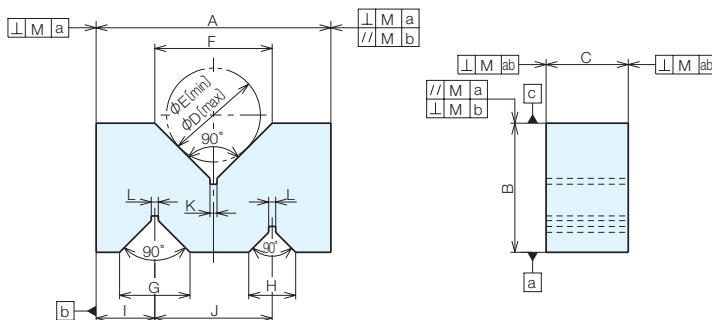


Vee Blocks Type A

Material FC250

Heat Treatment Annealing

- The pair difference in V grooves between 2 locating faces "a" and "c" is 0.05 for MC, and 0.03 for GS and FS.



Size Chart

	A × B × C	D	E	F	G	H	I	J	K	L	Weight (kg)
Base Elements	50 × 24 × 19	32	4.5	24	17	13	12.5	25	2.5	2.5	0.3
	75 × 35 × 24	50	6	37	24	16	18.5	38	4	4	0.7
Clamp Units	100 × 52 × 33	68	7.5	50	30	20	25	51	4	4	2.2
	125 × 69 × 44	87	7.5	63	37	26	31	63	5	5	4.8
Clamping Parts	150 × 80 × 50	104	7.5	75	45	30	37	76	5	5	8.0
	175 × 90 × 61	120	7.5	87	50	35	43.5	88	6	6	11.7
Mechanical Parts	200 × 110 × 70	139	7.5	100	60	40	50	100	6	6	19.4
	250 × 130 × 104	175	10	125	75	50	62.5	125	8	6	41.0
Machine Visers	300 × 150 × 120	210	14.5	150	90	60	75	150	10	8	65.0

Specifications and Prices

Price for 2 pieces

Machined Finish			Ground Finish			Hand scraped Finish		
Order No.	No.	M	Order No.	No.	M	Order No.	No.	M
901185	VA-A 50	0.05/100	902522	VA-AV 50	0.03/100	901195	VA-AA 50	0.02/100
901186	VA-A 75	0.05/100	900188	VA-AV 75	0.03/100	901196	VA-AA 75	0.02/100
901187	VA-A100	0.05/100	900189	VA-AV100	0.03/100	901197	VA-AA100	0.02/100
901188	VA-A125	0.05/100	900190	VA-AV125	0.03/100	901198	VA-AA125	0.02/100
901189	VA-A150	0.05/100	900192	VA-AV150	0.03/100	901199	VA-AA150	0.02/100
901190	VA-A175	0.05/100	902525	VA-AV175	0.03/100	901200	VA-AA175	0.02/100
901191	VA-A200	0.05/100	900193	VA-AV200	0.03/100	901201	VA-AA200	0.02/100
901192	VA-A250	0.05/100	902526	VA-AV250	0.03/100	901202	VA-AA250	0.02/100
901193	VA-A300	0.05/100	900194	VA-AV300	0.03/100	901203	VA-AA300	0.02/100

Reference Pages

